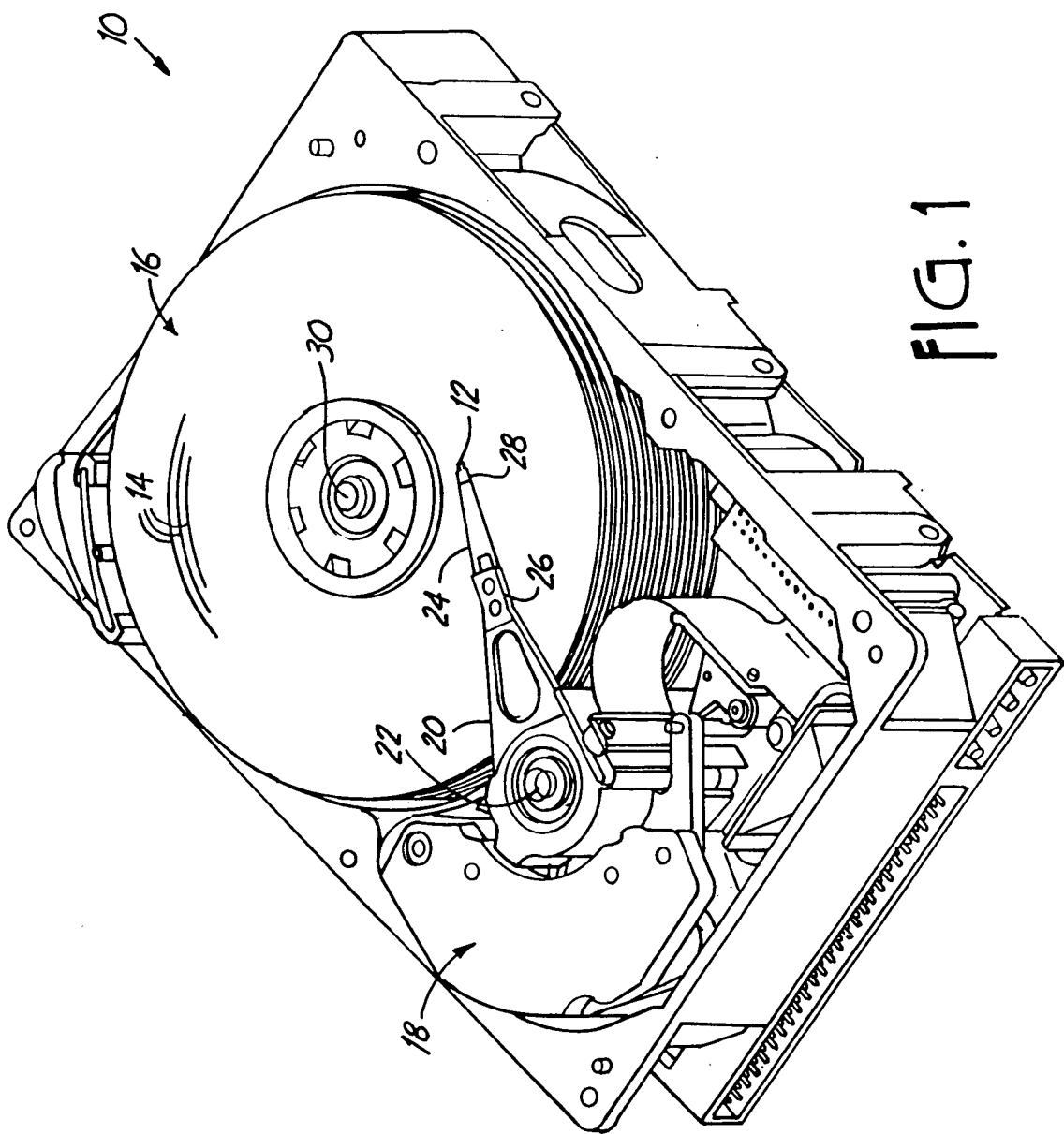


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FIG. 1



1,005,456 0,1,2,3,0,2

FIG. 2

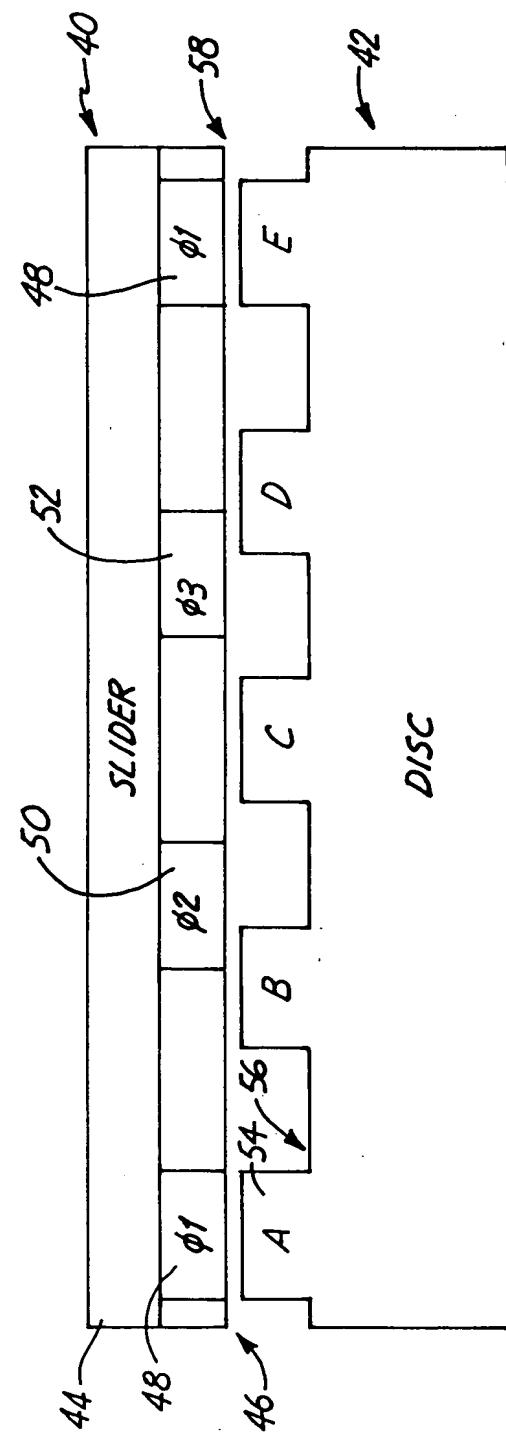
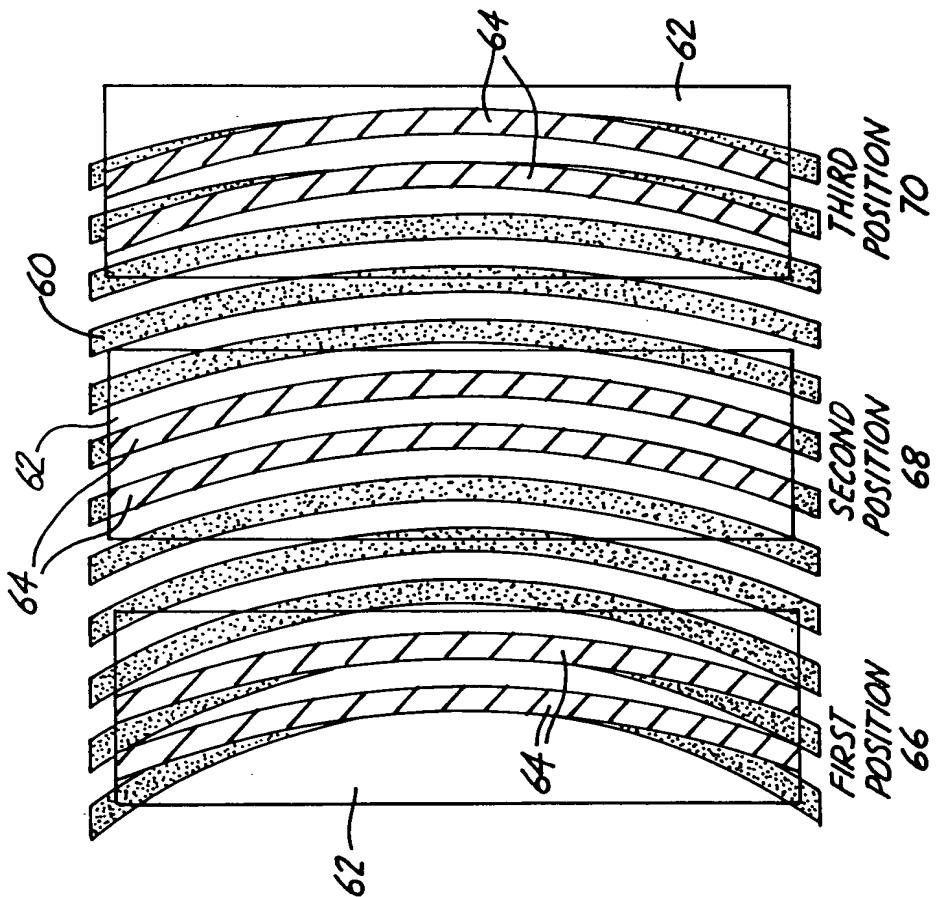


FIG. 3

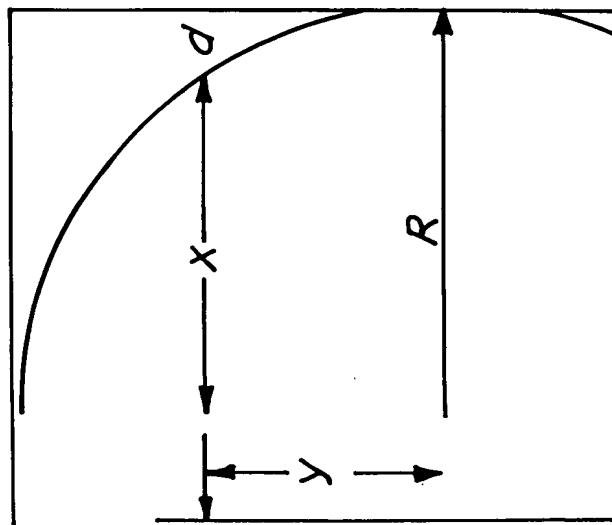


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FIG. 4



$$d = R - \sqrt{R^2 - y^2}$$

y (mm)	Curvature depth in microinches						82
	16	20	24	R (mm)	32	36	
0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000
0.010	0.123	0.098	0.082	0.070	0.062	0.055	0.049
0.020	0.492	0.394	0.328	0.281	0.246	0.219	0.197
0.030	1.107	0.886	0.738	0.633	0.554	0.492	0.443
0.040	1.969	1.575	1.312	1.125	0.984	0.875	0.787
0.050	3.076	2.461	2.051	1.758	1.538	1.367	1.230
0.060	4.429	3.543	2.953	2.531	2.215	1.969	1.772
0.070	6.029	4.823	4.019	3.445	3.014	2.679	2.411
0.080	7.874	6.299	5.249	4.499	3.937	3.500	3.150
0.090	9.966	7.972	6.644	5.695	4.983	4.429	3.986
0.100	12.303	9.843	8.202	7.030	6.152	5.468	4.921

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FIG. 5

86

84

82

86

84

84

86

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4 0 0 5 5 4 5 6 0 3 2 3 6 2

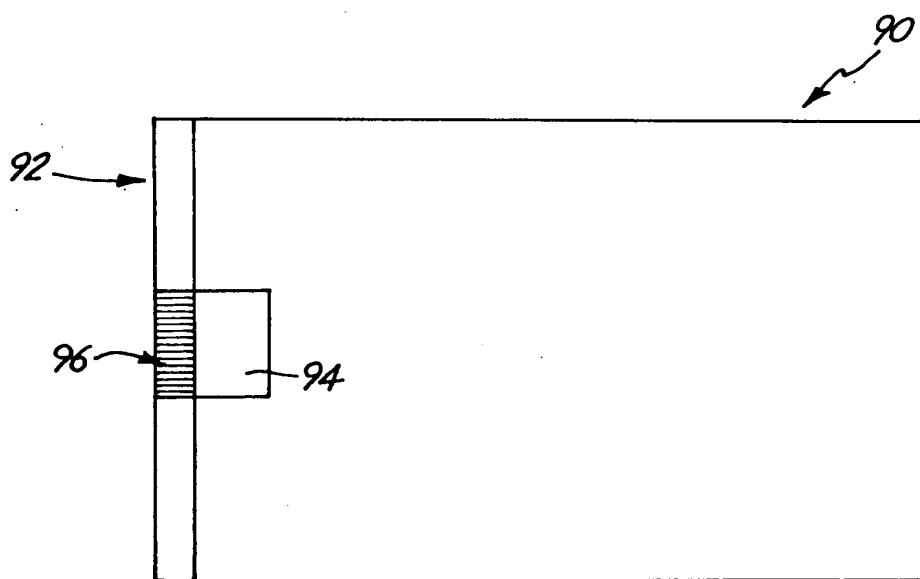


FIG. 6